



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

JUN 08 2018

7080

003924

D205-634-147  
Job Sheet 178764



Part No: D205-634-147

Job Qty: 2 ea

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV I SHEET 13 IPP REV:B 14.04.21 NEW ISSUE DD VERF:JLM

Ship Via:

8106 8 1 N07

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|----------|------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 2 Ea  |            | 6/27/18  | 0.00     | 0.00 | Start Up Stores/Pkg-1 |           |          |
| 110   | Packaging          | 2 pcs |            | 6/27/18  | 0.00     | 0.00 | Packaging1-2          |           |          |
| 120   | QC                 | 2 pcs |            | 6/27/18  | 0.00     | 0.00 | QC4                   |           |          |
| 125   | DC                 | 2 pcs |            | 6/27/18  | 0.00     | 0.00 | DC                    |           |          |
| 130   | Packaging          | 2 pcs |            | 6/27/18  | 0.00     | 0.00 | Packaging3            |           |          |
| 140   | QC21-FG            | 2 Ea  |            | 6/27/18  | 0.00     | 0.00 | QC21                  |           |          |

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-147 CHG 001  
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-147 Location: Fg128B PPP rev: 9-89

### Job BOM

| Part / Item | Component Name        | Quantity      | Operation             | Container |
|-------------|-----------------------|---------------|-----------------------|-----------|
| AN4-45A     | Bolt                  | 16 Ea (8 ea)  | 90-Start up Operation | 5070194   |
| D2570       | Bushing               | 32 Ea (16 ea) | 90-Start up Operation | 5081028   |
| D2579       | Crossbolt Spacer      | 8 Ea (4 ea)   | 90-Start up Operation | 5051552   |
| D5061-1     | Fwd Wearplate         | 2 Ea (1 ea)   | 90-Start up Operation | 5054505   |
| D5061-3     | Aft Wearplate 5084711 | 2 Ea (1 ea)   | 90-Start up Operation | 5054563x1 |
| MS21042L4   | Nut                   | 16 Ea (8 ea)  | 90-Start up Operation | 5067898   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN4-45A        | 16       | 168       | 0         |
|                       | D2570          | 32       | 212       | 0         |
|                       | D2579          | 8        | 127       | 0         |
|                       | D5061-1        | 2        | 2         | 0         |
|                       | D5061-3        | 2        | 1         | 0         |
|                       | MS21042L4      | 16       | 3,141     | 0         |

### Part Specifications

Specifications could not be found.



**Container No: S082159**



**Part: D205-634-147**

**Job No: 178764**

**Serial No/Batch: S082159**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 06/19/18